

NEOTECH®

PREMIUM CORK PRODUCER

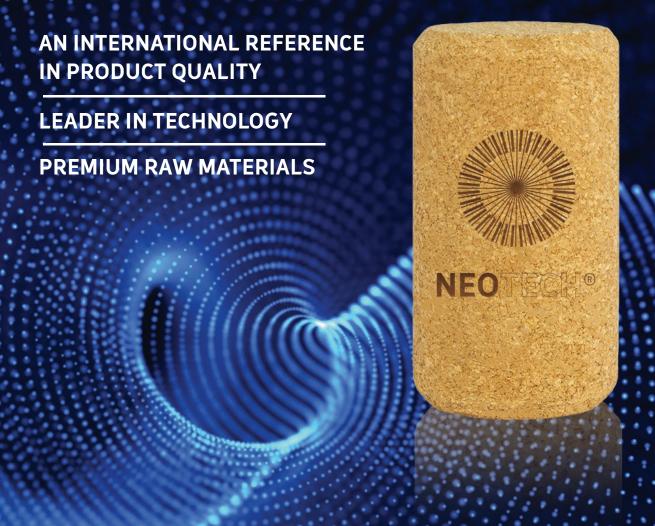
NEO® CONCEPT

With determination to continuously evolve and meet market trends and demands, MASILVA has improved product quality with a new investment in technology designed to sterilize cork granules.

Consumers can now enjoy the look and feel of natural cork with our NEO® micro agglomerate. NEO® cork stoppers carry our ongoing commitment to sustainability and the product value chain.

The cork granules are carefully selected and processed with a series of mechanical operations to reduce the material to even-sized particles. Once the granulate are sized, they are treated with fluidized bed technology.

These particles **are** subjected to a steaming and sterilization process via our NEOTECH® system. Only food grade binding agents are used.

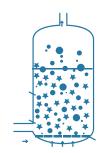


METHODOLOGY AND ADVANTAGES

Granule Production



- Granules originate from carefully selected raw material from our raw material center at the heart of the Alentejo
- No mechanical intervention
- Granules are shifted via vibration only
- The natural elastic memory of the granules is preserved
- Uniform granule sizes



Granulate treated with Fluidized Bed Technology for interaction on a molecular level

- Controlled steam and pressure
- Maximal molecular transfer for elimination of TCA and other volatiles
- Cellular structure retained
- Physical-mechanical properties are maintained

Ecological and Sustainable



- No chemical solvents or balancing agents
- Only Food Grade binding agents used
- All aspects of the cork production reused and zero waste incured



NEOCORK Advantages

- Consistent removal of TCA to ND levels of 0.5 Ng/L
- Elimination of other volatiles for sensory neutrality
- Optimal retention of physical properties for superlative performance
- Individual molding ensures consistent mechanical performance









TECHNICAL SPECIFICATIONS

SIZES

Length: Nominal ± 0.5 mm Diameter: Nominal ± 0.3 mm

Standard sizes: 38x24 mm, 44x24 mm, 47x24 mm

PHYSICAL

Moisture: 4 %-8 %

Dimensional recovery: > 96 % Density: Nominal ± 40 Kg/m3

Resistance to boiling water: no disintegration

Granule size: 0.5-1 mm

FUNCTIONAL

Stopper extraction forces: 15 daN - 45 daN

(coated stoppers only)

Sealing capacity: no leaks at 1.5 bar

Capillarity: < 1 mm

OTR: 0.016cm3/day under 100% O2 atmosphere

TCA: TCA Free*

STORAGE

Use no later than: 3 months (coated stoppers only) Moisture in storage: 40 %-70 % RH, non-condensing

Storage temperature: 15 C-20 C

Storage place: Store the stoppers in a clean, well-ventilated and odor-free place, away from products containing chlorine.



NEO PLUS®

TECHNICAL SPECIFICATIONS

SIZES

Length: Nominal ± 0.5 mm Diameter: Nominal ± 0.3 mm

Standard sizes: 38x24 mm, 44x24 mm, 47x24 mm

PHYSICAL

Moisture: 4 % - 8 %

Dimensional recovery: > 96 % Density: Nominal ± 40 Kg/m3

Resistance to boiling water: no disintegration

Granule size: 0.5 - 2 mm

FUNCTIONAL

Stopper extraction forces: 15 daN - 45 daN

(coated stoppers only)

Sealing capacity: no leaks at 2 bar

Capillarity: < 1 mm

OTR: 0.023cm3/day under 100% O2 atmosphere

TCA: TCA Free*

STORAGE

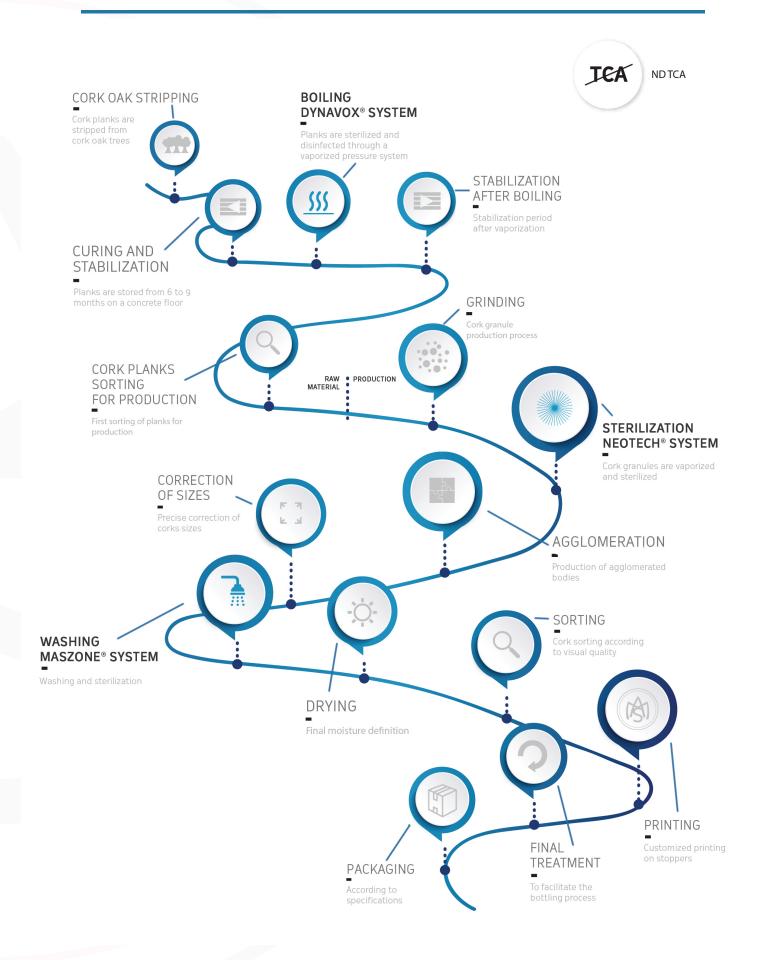
Use no later than: 3 months (coated stoppers only)
Moisture in storage: 40 %-70 % RH, non-condensing

Storage temperature: 15 C-20 C

Storage place: Store the stoppers in a clean, well-ventilated and odor-free place, away from products containing chlorine.

^(*) Releasable TCA content at or below the 0.5 ng/L quantification limit; analysis performed in accordance to ISO 20752.

PRODUCTION FLOW



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